



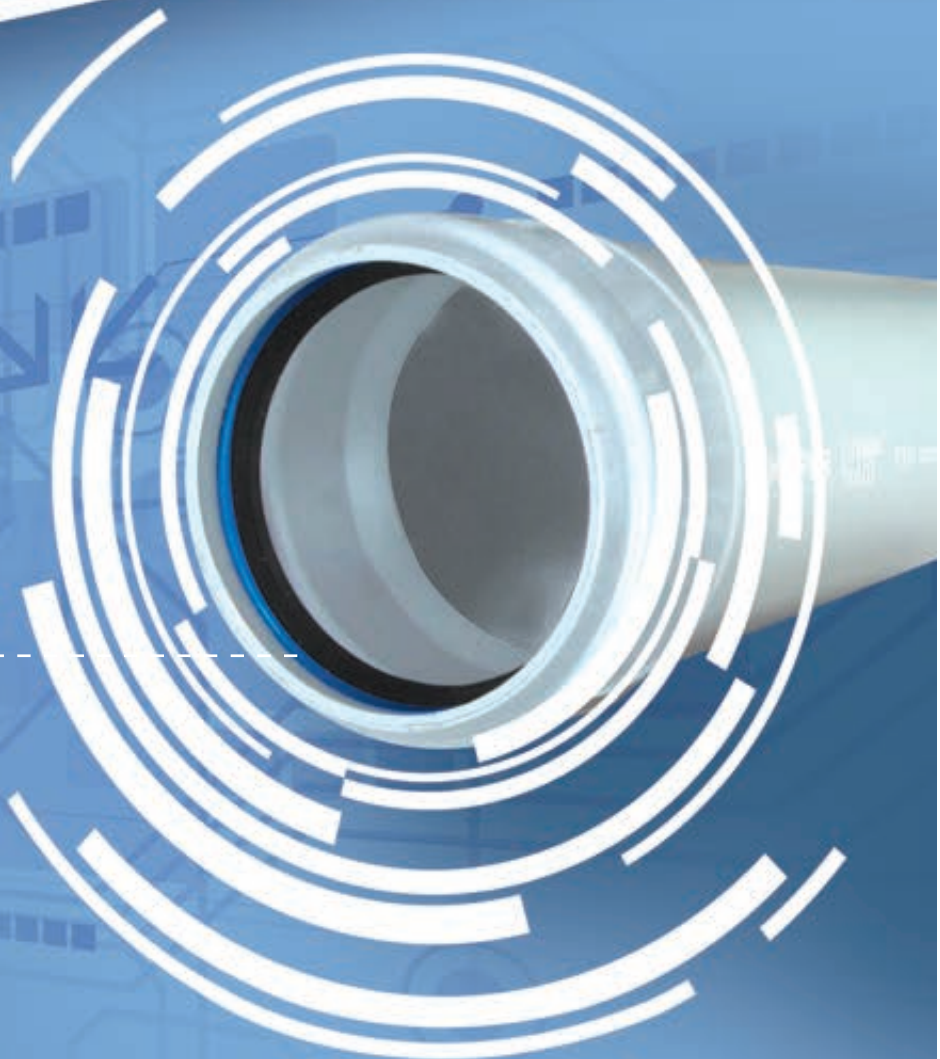
## SWR Sanitation System

with Co-Moulded, Composite Rubber Ring Seal



### Superior Quality Always

- ▶ Advanced Co-Moulded-Rubber Ring Technology
- ▶ Can withstand high pressure flow rates
- ▶ PE reinforced rubber ring to prevent leakages
- ▶ Uncompromising Quality Control





At Skipper, over 15 crores company, perfection is not a destination but a journey. An ISO certified manufacturer of PVC pipes and fittings, Skipper is on an expansion mode spreading its footprint across India with Complete Plumbing Solutions and Borewell & Agriculture System.



With a smooth finishing that allows free flow ensuring better performance, Skipper Magikflow SWR Pipes and Fittings are highly recommended for residential/office/hotel and commercial use. They are also used for drainage systems at public places such as stations, airports, hospitals and theatres. While these SWR Pipes and Fittings are light and easy to handle, they have very high tensile strength and impact strength, making it tough, resilient and durable. Resistant to rust, UV (ultraviolet) radiation and most chemical actions, Magikflow SWR Pipes & Fittings ensure a long life span.

- Various traps and special fittings make the system complete in every aspect
- The pipes conform to IS: 13592 whereas the fittings conform to IS: 14735 and perform better than any other products available in the market

### Magikflow SWR Pipes Product Details (IS: 13592)

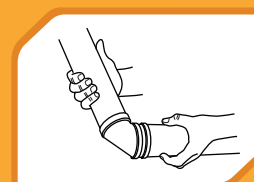
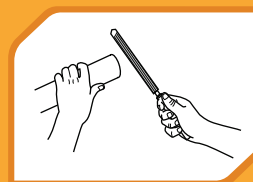
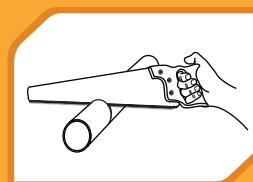
Nominal Outside Diameter	Mean Outside Diameter		Outside Diameter at any point		Wall Thickness Type A		Wall Thickness Type B	
	Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min (mm)	Max (mm)
DN (mm)	Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min (mm)	Max (mm)
75	75.0	75.3	74.1	75.9	1.8	2.2	3.2	3.8
110	110.0	110.4	108.6	111.4	2.2	2.7	3.2	3.8
160	160.0	160.5	158.0	162.0	3.2	3.8	4.0	4.6

- Manufactured with advanced co-moulding technology
- PE reinforced rubber ring holds into the groove properly, ensuring leak free joints
- Power to withstand high pressure flow rates
- Unlike conventional rubber rings, it does not slip out of the groove during installation ensuring perfect joints
- No Solvent Cement required for making joints - Cost Effective
- High Flow rates - No choking
- Accurate and perfect dimensional control



### Jointing Instructions

- The pipe and socket should be clean and dry
- The sealing ring should be evenly placed in the socket
- If it is necessary to cut the pipe, then it should be done with a fine toothed handsaw
- A chamfer similar to the factory produced chamfer on the supplied pipes is essential before any attempts of joining
- Subsequently, the rubber lubricant should be applied for smooth installation
- Keeping the pipes in a straight line, the spigot should be pushed into the socket with a light twisting motion
- Avoid over tightening of door caps
- Avoid leakage by cutting the pipes straight



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